



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-043
Job Sheet 167449



Part No: D4436-043

Job Qty: 4 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/2/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	4 pcs		11/2/17	0.00	0.61	Waterjet1		SC
110	QC	4 pcs		11/2/17	0.00	0.00	QC2		SC
120	QC	4 pcs		11/2/17	0.00	0.00	QC8		38
130	Brake NC	4 pcs		11/2/17	0.06	0.35	Brake NC 2		38
140	Small Fab	4 pcs		11/2/17	0.00	0.47	Small Fab		38
150	QC	4 pcs		11/2/17	0.00	0.00	QC5		38
160	HandFinish	4 pcs		11/2/17	0.00	0.46	HandFinish1		2017-12-22
170	QC	4 pcs		11/2/17	0.00	0.00	QC7		2017-12-22
180	Small Fab	4 pcs		11/2/17	0.00	0.47	Small Fab		2017-12-22
185	QC	4 pcs		11/2/17	0.00	0.00	QC5		2017-12-22
190	Powdercoat	4 pcs		11/2/17	0.00	0.20	Powdercoat4		2017-12-22
200	QC	4 pcs		11/2/17	0.00	0.00	QC3		38
202	Small Fab	4 pcs		11/3/17	0.00	0.47	Small Fab		FF
205	QC	4 pcs		11/3/17	0.00	0.00	QC5		38
210	Packaging	4 pcs		11/3/17	0.00	0.00	Packaging3		AT
220	QC21-SA	4 Ea		11/3/17	0.00	0.00	QC21		DAS

M 135419.

START: 10:35 O.V.T: 3:20 P FINISH: 11:05.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	6	47	0	0
180-Small Fab	MS20426AD3	16	100	0	0
	MS21075L08	8	91	0	0
202-Small Fab	D4441-1	6	219	0	0

5018008

Part Specifications

Specifications could not be found.

Plex 10/31/17 3:35 PM dart.Michaud-Febrille.Victoria

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DART
AEROSPACE
S025281



Aft Outboard Bracket Assembly

PART NO: D4436 – 043

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/19/17

Job No: 167449

Dart Aerospace Ltd.

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CANADA

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1/8/2018

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4436-043 Revision: Aft Outboard Bracket Assembly														
220	QC21-SA	S025281	167449	4 Ea	0	S025281	ST621	Bin	Stock	12/19/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D4441-1 Revision: Rubber Seal														
140	QC21-SA	S027392	167449	0 Ea	0	151347	Small Fab		Stock	12/29/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: M6061T6S.040 Revision: 6061-T6 .040 Sheet														
100	Receive sf	S025276	167449	0 sf	0		MAT021		Stock	12/19/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		3		4	0									

Plex 1/8/2018 2:41 PM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					